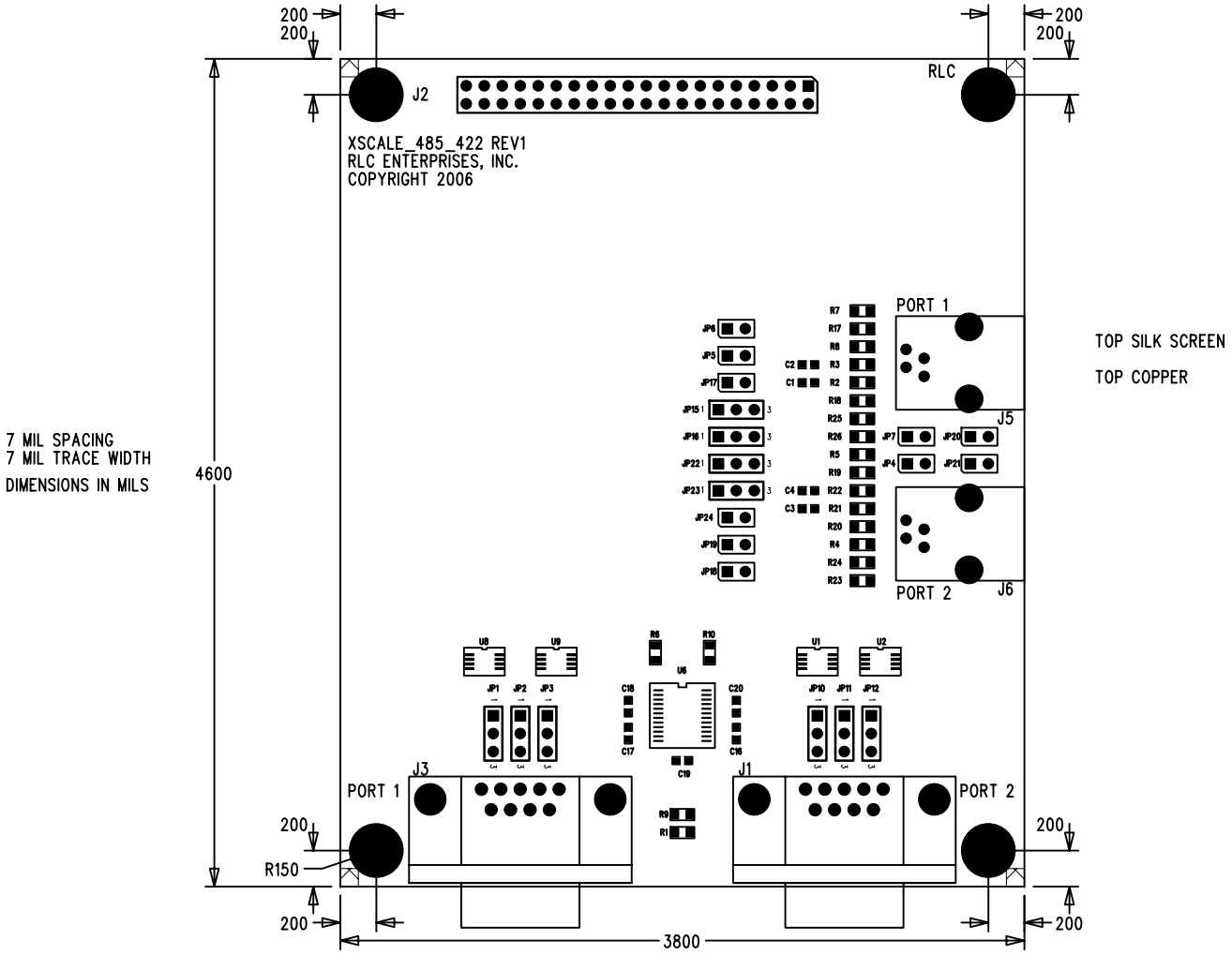XSCALE_485_422 REV1